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*HVAC Training -  
What is (SMACNA)  
standards for  
ducting **HVAC***

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- Schedule of  
Duct**

**Construction  
SMACNA Standard  
in English**

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**/Hindi**

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HVAC Drafting  
Part 3 - Duct  
Construction  
Standard. (Hindi  
Version) SMACNA  
Duct size

Episode 2. HVAC  
Codes Ductmate  
Flange Systems  
Installation  
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Industries  
Ductwork Design

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HVAC Codes Duct  
sizing  
calculation  
using mcquay  
duct sizer  
program as per  
SMACNA standards  
SMACNA Hvac Duct  
sheet gauge and  
thickness

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Residential  
Ductwork : HVAC  
Duct Design



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Basics How to  
make Duct Tag  
list and why its  
important for  
HVAC site  
Engineer and  
contractor.

(ENGLISH) *Duct  
Sizing Step By  
Step With McQuay  
Duct Sizer 2-*

**Fundamentals of  
HVAC - Basics of  
HVAC** Duct Size -

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How to size a  
Duct System for  
a House Duct  
connection and

installation  
procedure +

Подключение и  
установка

воздуховода для  
трубопровода

COMMERCIAL

DUCTWORK

INSTALLATION

PHASE 1 HVAC

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Basics of HVAC

~~Ductwork sizing,~~

~~calculation and~~

~~design for~~

~~efficiency—~~

~~HVAC Basics +~~

~~full worked~~

~~example HVAC~~

DUCT DESIGNING—

EQUAL FRICTION

METHOD

~~Contractor~~

~~Spotlight:~~

*Page 11/50*

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~~Duct~~ ~~General Sheet~~

~~Metal~~ How to  
calculate HVAC  
Duct Sheet metal

~~Flexible 2005~~  
thickness? in  
English [Video  
No 43]

EnduraDuct's NEW  
EnduraDuct line.

SMACNA

*Contractor*

*Spotlight:*

*Vidimos ~~Smaena~~*

~~Fire Dampers~~

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**Contractor**

**Spotlight:**

**Therma**

**Contractor**

**Spotlight:**

**Poynter Sheet**

**Metal HVAC**

*DESIGN BASICS-*

*COMPLETE* **Smacna**

**Hvac Duct**

**Construction**

**Standards**

If the designer

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does not  
designate  
pressure class  
for duct  
construction on  
the contract  
drawings, the  
basis of  
compliance with  
the SMACNA HVAC  
Duct  
Construction  
Standards is as  
follows: 2" (500

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Pa) w.g. for all ducts between the supply fan and variable volume control boxes and 1" (250 Pa) w.g. for all other ducts of any application.

**HVAC Duct  
Construction  
Standards**

*Page 15/50*

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Ductwork and supports shall conform to the HVAC Duct Construction Standards Metal Flexible 2005 Standards, Metal and Flexible, Third Edition, 2005. Where fittings of configurations not shown in the HVAC-DCS are shown on the



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Duct  
contract  
drawings, they  
shall be  
constructed as  
though they were  
therein.

**HVAC DUCT  
CONSTRUCTION  
STANDARDS**

The third  
edition of the  
HVAC Duct  
Construction

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Duct Standards •

Metal and Flexible is intended

primarily for commercial and institutional duct

construction.

This American National Standard

(ANSI/SMACNA  
006-2006)

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contains tables  
and details for  
constructing  
ductwork for ½"  
to 10" wg  
positive and  
negative  
pressures.

**HVAC Duct**  
**Construction**  
**Standards -**  
**Metal and**  
**Flexible**

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3rd edition,  
2005, 396 pages:

The third  
edition of the  
HVAC Duct

Construction  
Standards •

Metal and  
Flexible is  
intended  
primarily for  
commercial and  
institutional  
duct

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National  
Standards Metal  
(ANSI/SMACNA  
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constructing  
ductwork for ½"  
to 10" wg  
positive and  
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pressures.

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**HVAC Duct  
Construction  
Standards – Metal  
Flexible & Flexible**

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Construction  
Standards Eli P.  
Howard, III  
Sheet Metal and  
Air Conditioning  
Contractors'  
National

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Association.

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Preceding 3rd

Edition HVAC-DCS

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--Metal and

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**ANSI/SMACNA**

**006-2006 HVAC  
Duct**

**Construction**

**Standards**

When referring  
to Table 1-3  
thru Table 1-10  
in the SMACNA  
HVAC Duct

Construction  
Standards, 2nd  
ed., 1995, Use  
the Ward "E"



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Angle on  
Rigidity Class  
"E" and below;  
Use the Ward "H"  
Angle on Rigidity  
Class "F", "G"  
and "H" Use the  
Ward "J" Angle  
on Rigidity  
Classes above  
"H" The tables  
as shown herein  
are the SMACNA  
Tables with

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## **Duct Construction Standards**

Some of SMACNA's  
earliest  
construction  
standards, Low  
Velocity Duct  
Construction

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Duct Standards - 4rth

Edition 1969,

and High

Velocity Duct

Construction

Standards 2nd

Edition 1969,

discuss proper

methods of

assembly and

sealing to avoid

duct air leakage

problems. The

1969 High

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Velocity Duct  
Construction  
Standards Metal  
**HVAC Duct Air  
Leakage 9-12-19  
- SMACNA**

3rd Edition  
ANSI, the  
American  
National  
Standards  
Institute, has  
accredited  
SMACNA as a stan  
dards-setting

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Organization.

SMACNA standards  
and manuals  
address all

facets of the  
sheet metal and  
HVAC industry -  
including duct  
construction and  
installation,  
indoor air  
quality, energy  
recovery,  
roofing and

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architectural  
sheet metal,  
welding, and  
commissioning.  
Flexible 2005

**Technical  
Resources -  
SMACNA**

notes: 1. tdc  
duct constructed  
per smacna  
standards-first  
edition 1995 2.  
duct fabricated

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using snaplock  
seams. 3. all  
duct stiffened  
by machine  
formed beads  
spaced at 12"  
o.c. 4. duct  
work to be  
sealed per  
smacna hvac  
table 1-2 5. tdc  
cnt-jnt-condu-  
loc @ tdc  
connector center

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of duct & @ tdc  
connector  
Construction  
Standards Metal  
**Duct Fabrication  
Specifications  
Duct  
Construction**

Located in  
headquarters  
outside  
Washington,  
D.C., the Sheet  
Metal and Air  
Conditioning



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(SMACNA), an international association of union contractors, has 1,834 members in 103 chapters throughout the United States, Canada, Australia and

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Brazil.

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11.4 PROCEDURE  
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CONSTRUCTION  
METHODS RELATIVE  
TO THE SMACNA  
CONSTRUCTION  
TABLES; 11.5  
NOTES ON

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SPECIMEN

TESTING; 11.6

SOUND AND

VIBRATION;

SMACNA DUCT

PERFORMANCE TEST

STANDARD NO.

DPTS-2005; Table

'A' Minimum

Threshold

Velocities at

Various Internal

Static

Pressures; Table

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'B' Relative  
Vibration of  
Various Ducts  
Standards Metal

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**Standards -**  
**MADCAD . com**

HVAC DUCT  
CONSTRUCTION  
STANDARDS METAL  
AND FLEXIBLE .

Information  
Required for

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Construction. 1.

A comprehensive  
duct layout

indicating

sizes, design  
airflows,

pressure class,

and routing of  
the duct system.

2. The types of  
fittings to be  
used based on  
the designer's

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Calculations of  
fitting  
Construction  
Standards Metal  
HVAC DUCT  
CONSTRUCTION  
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HVAC Duct

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## Standards Metal

**Store – SMACNA**

Fibrous glass  
duct

construction  
shall conform to  
the SMACNA

Fibrous Glass  
Duct

Construction  
Standards or



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NAIMA Fibrous  
Glass Duct  
Construction  
Standards. Field-  
fabricated and  
shop-fabricated  
metal and  
flexible duct  
constructions  
shall conform to  
the SMACNA HVAC  
Duct  
Construction  
Standards-Metal

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**Duct Flexible**  
except as  
allowed by Table  
M1601.1 ...  
**Flexible 2005**

**Chapter 16: Duct  
Systems,**

**Residential Code  
2015 of New ...**

SMACNA 016-2012

HVAC Air Duct

Leakage Test

Manual. This

American

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National  
Standard,  
ANSI/SMACNA  
016-2012, covers  
revised leakage  
criteria and  
builds on the  
proven methods  
for testing  
ductwork for air  
leaks from the  
first edition.

**SMACNA 016-2012**

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SMACNA standards  
and manuals  
address all  
facets of the  
sheet metal and  
HVAC industry,  
from duct  
construction and  
installation to  
indoor air  
quality, from

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energy recovery  
to roofing, from  
solar energy to  
welding.

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circulation,  
which are  
continuously  
reviewed and  
updated as  
required.

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SMACNA 1987-2006

HVAC Duct

Systems

Inspection

Guide. Contains

guidelines for

inspection of

commercial HVAC

duct systems for

compliance with

SMACNA/ANSI HVAC

Duct

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Standards (7th  
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Standards Metal  
Practice For  
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This guide is a  
compilation of  
accepted  
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practices and  
construction  
reinforced or  
unreinforced,



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for operation  
from 4 in. to 20  
in. wg positive  
or negative  
pressure, and  
from ambient to  
650 F for carbon  
or stainless  
steel, 400 F for  
galvanized  
steel, and 120 F  
for aluminum.

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